

材料及工程實驗室-台中

報告編號:TV-16-01216X 數: 1 OF 3

報告日期: 105 年 04 月 22 日

位: 保旺塑膠有限公司 託

地 址: 雲林縣大埤鄉豐田路 55 號

產 稱: PVC 發泡浪板,PVC 屋頂浪板,PVC 發泡牆面板

產 品 顏 色:銀白色

製 诰 廠 商: 保旺塑膠有限公司

供 應 商:保旺塑膠有限公司 廍

送 驗 廠 商: 保旺塑膠有限公司

收 件 期: 105年 03月 29日

期: 105年03月29日~105年04月22日 試 驗 日

註: 1.以上資料由顧客提供(收件及試驗日期除外)

2. 除非另有說明, 此報告結果僅對測試之樣品負責

未經本公司事先書面同意,此報告不可部分複製

試驗要求:

- 1. 垂直燃燒試驗
- 2. 防焰試驗

試驗方法:

- 1. UL-94 (2013) 20mm 垂直燃燒試驗
- 2. CNS 7614(1994) 薄材料防焰性試驗法

試驗結果:

- 請詳附件 -

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本報告若有提供規範值時,該規範值僅供參考,合格之判定以委託單位實際要求為準。

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TWB 8919505

| No. 9, 14th Rd. Taichung Industrial Park, Taichung 40755, Taiwan / 40755 台中市台中工業區14路9號



報告編號:TV-16-01216X 數: 2 OF 3

報告日期:105年04月22日

試驗項目:垂直燃燒試驗

試驗結果:

期節 4 能 1 (溫度 23+2℃ 相對 温度 50+5% 48 小時):

<u> </u>									
試驗項目	試片					規範要求			
以	1	2	3	4	5	V-0	V-1	V-2	
試片厚度(mm)	5.48	5.21	5.38	5.48	5.46	-	-	-	
每一試片餘焰時間 t ₁ (sec)	0	0	0	0	0	≦10 秒	≦30 秒	≦30 秒	
每一試片餘焰時間 t2(sec)	0	0	0	0	0	≦10 秒	≦30 秒	≦30 秒	
每五片一組的總餘焰時間 (5 片各個 t ₁ +t ₂ 的總和)	0				≦50 秒	≦250 秒	≦250 秒		
每一試片第二次點火燃燒後的餘焰加 餘燼的時間 t ₂ +t ₃ (sec)	0	0	0	0	0	≦30 秒	≦60 秒	≦60 秒	
任一試片的餘焰或餘燼燒至夾具	否	否	否	否	否	否	否	否	
棉花被燃燒顆粒或熔滴物點燃	否	否	否	否	否	否	否	是	

調節狀態 2(溫度 70±1℃,168 小時,室溫下冷卻 4 小時):

試驗項目	試片					規範要求			
武·	1	2	3	4	5	V-0	V-1	V-2	
試片厚度(mm)	5.41	5.45	4.48	5.52	5.24	-	-	_	
每一試片餘焰時間 t ₁ (sec)	0	0	0	0	0	≦10 秒	≦30 秒	≦30 秒	
每一試片餘焰時間 t2(sec)	0	0	0	0	0	≦10 秒	≦30 秒	≦30 秒	
每五片一組的總餘焰時間	0				≤50 秒 ≤250 秒	< 250 £b	√≦250 秒		
(5 片各個 t ₁ +t ₂ 的總和)					= 30 1/2	= 230 17			
每一試片第二次點火燃燒後的餘焰加	0	0	0	0	0	≦30 秒	≤60 秒	≦60 秒	
餘燼的時間 t ₂ +t ₃ (sec)	U	0	U	U	U	= 30 17	= 00 17	= 00 1/	
任一試片的餘焰或餘燼燒至夾具	否	否	否	否	否	否	否	否	
棉花被燃燒顆粒或熔滴物點燃	否	否	否	否	否	否	否	是	

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TWID Q Q 1 Q F 0 A TWB 8919504



試驗報告

報告編號:TV-16-01216X 數: 3 OF 3

報告日期:105年04月22日

試驗項目:防焰試驗

試驗結果:

試驗項目	試驗方法	試驗結果	規範要求				
防焰試驗			防焰一級	防焰二級	防焰三級		
火源加熱時間(sec)	CNS 7614(1994) A 法	10					
餘焰時間(sec)		0.0	≦1	≦5	≦ 5		
餘燼時間(sec)		0.0	≦ 60	≦ 60	≦ 60		
碳化長度(cm)		3.5	≦5	≦10	≦15		

註: 1.本試驗報告 UL-94 垂直燃燒試驗委託 SGS 材料及工程實驗室-台北執行

2.防焰試驗樣品平均厚度 5.2mm

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